



***suttontools***

# **HOLESAWING**

- Bi-Metal Cobalt
- TCT Multi-Purpose
- Impact
- Annular Cutters
- Diamond
- Arbors & Pilot Drills



# HOLESAWING

## Holesawing Index

- |     |   |     |  |
|-----|---|-----|--|
| 152 | <b>Holesaws</b> Annular Cutters         | 148 | <b>Holesaws</b> HSS  |
| 161 | <b>Holesaws</b> Arbors & Accessories    | 147 | <b>Holesaws</b> Impact Bi-Metal                                  |
| 160 | <b>Holesaws</b> Arbor Selection Chart   | 159 | <b>Holesaws</b> Multi-Function<br>Adjustable Ceiling Hole Cutter |
| 143 | <b>Holesaws</b> Bi-Metal – Cobalt       | 162 | <b>Holesaws</b> Quick Release Arbor                              |
| 142 | <b>Holesaws</b> Bi-Metal – Cobalt ULTRA | 138 | <b>Holesaws</b> Selection Chart                                  |
| 156 | <b>Holesaws</b> Bi-Metal HSS & TCT Sets | 149 | <b>Holesaws</b> TCT  |
| 141 | <b>Holesaws</b> Bi-Metal Sets           | 146 | <b>Holesaws</b> TCT – Heavy Duty                                 |
| 158 | <b>Holesaws</b> Carbide Grit            | 145 | <b>Holesaws</b> TCT – Multi-Purpose                              |
| 144 | <b>Holesaws</b> Carbide Tipped          | 141 | <b>Holesaws</b> TCT Multi-Purpose Sets                           |
| 155 | <b>Holesaws</b> Diamond Core Bit M14    | 151 | <b>Holesaws</b> TCT – Pro (Long)                                 |
| 154 | <b>Holesaws</b> Diamond Grit            | 150 | <b>Holesaws</b> TCT – Pro (Short)                                |
| 156 | <b>Holesaws</b> DIY Sets                |     |  |

				Wood											Metal		
Item #	Size Range	Page No.		Soft Wood	Hard Wood	Wood & Nails	Chipboard	Plywood	MDF	Green Wood	Sandwich Construction	Pallet	Window Frame	Steel	Stainless Steel	Aluminium	
	H105 Ultra Cobalt Bi-Metal 14-152mm	142		○	○	○	○	○					○	●	○	●	
	H125 Heavy Duty Bi-Metal 14-152mm	143		○	○	○	○	○					○	●	○	●	
	H128 Carbide Tipped 22-102mm	144		○	○	○	○	○	○					●	●	●	
	H127 TCT Multi-Purpose 16-152mm	145		●	●		●	●	●	●	●	○	●			○	
	H126 TCT Heavy Duty 35-105mm	146		●	●	●	●	●	●	●	●	○	●			○	
	H119 Impact Bi-Metal 12-60mm	147												○		○	
	H101 HSS 16-50mm	148												●	○	●	
	H117 TCT-Long 16-50mm	149		○	○		○	○	○					●	○	●	
	H118 TCT-Short 16-50mm																
	H108 TCT-Short 16-75mm	150		●	○		●	○	○					●*	○		
	H113 TCT-Long 19-75mm	151															
	H180 Annular Cutters 12-65mm	152-153												●	●	○	
	H115 Diamond Grit 19-105mm	154															
	H116 Diamond Core M14 5-105mm	155															

● Optimal ○ Effective \*Cutting Fluid Required (Item#: M800 0250)

Metal				Masonry												Glass, Tile & Plastics					
Copper & Brass	Cast Iron	Sheet Metal	Metal Pipe	Masonry	Plasterboard	Compressed Fibre Cement	Cement Sheet	Ceramic Tile	Hebel	Brick	Stone	Concrete	Granite	Marble	PVC Plastic	Acrylic	Fibreglass	Carbon Fibre	Glass	Laminate	
●	●	●	○		○										●					○	
●	●	●	○		○										●					○	
●	●	●	●												●		●			●	
○				○	●	●	●	●	○	○					●	●	●	○		●	
○				○	●	●	●	●	○	○					●	●	●	○		●	
		●													●						
●	○	●																			
●		●													○	○	○			○	
					○	○	○								○		○		○		
○	●																				
							○	●			○		●	●	●	●	●	●	○	●	
								●	○	○	○		●	●			●	●		●	

**Ultra Cobalt Bi-Metal Holesaw Sets**



H105 S5



H105 S14



H105 S9

**Heavy Duty Bi-Metal Holesaw Sets**



H125 BM1



H125 BM3



H125 BM5



H125 BM6



H125 BM7



H125 BM8



H125 BM9



H125 BM10



H125 S11

**TCT Multi-Purpose Holesaw Sets**



H127 MP4



H127 MP6



H127 MP7



H127 MP9

Section  
Index

## Holesaws Bi-Metal Sets

**suttontools**

A selection of sets are available to suit a variety of applications and provide the most common and popular sizes.

Application	
DIY	General Contracting
Trade	Woodworking
Automotive	Metalworking
Electrical	Machine Shop
Plumbing	MRO
Carpentry	

Discount Group: C0402

Description	Arbor	Pilot	Pieces	Item #	Barcode
<b>Ultra Cobalt Bi-Metal Holesaw Sets</b>					
<b>H105</b>					
<b>General Engineering #5</b> Holesaws: 16, 19, 22, 25, 29, 32, 35, 38, 44 & 51mm	QF1 5 x QF4	BD26	10	H105 S5	9311963000312
<b>General Engineering #14</b> Holesaws: 19, 22, 25, 32, 35, 38, 44, 51, 57, 63 & 76mm	QF1 3 x QF4	BD26	11	H105 S14	9311963008790
<b>Electrician Set #9</b> Holesaws: 16, 20, 25, 32, 40 & 51mm	QF1 3 x QF4	BD26	6	H105 S9	9311963009896

Discount Group: C0402

Description	Arbor	Pilot	Pieces	Item #	Barcode
<b>Heavy Duty Bi-Metal Holesaw Sets</b>					
<b>H125</b>					
<b>Starter Set</b> Holesaws: 20, 25, 32, 38 & 54mm	QFX 2 x QF4	BD26	5	H125 BM1	9311963627267
<b>Maintenance Set</b> Holesaws: 19, 22, 25, 32, 35, 38, 44, 51, 54, 63 & 76mm	QFX 3 x QF4	BD26	11	H125 BM3	9311963627298
<b>General Purpose Set</b> Holesaws: 16, 19, 22, 25, 29, 32, 35, 38, 44 & 51mm	QFX 5 x QF4	BD26	10	H125 BM5	9311963627281
<b>Carpenter Set</b> Holesaws: 16, 19, 22, 25, 32, 38, 54, 92 & 102mm	QFX 4 x QF4	BD26	9	H125 BM6	9311963627304
<b>Plumber Set</b> Holesaws: 44, 57, 63, 92 & 111mm	QFX	BD26	5	H125 BM7	9311963627311
<b>Plumber Set</b> Holesaws: 16, 19, 20, 22, 35, 44, 57, 63, 92 & 111mm	QFX 4 x QF4	BD26	10	H125 BM8	9311963628592
<b>Electrician Set</b> Holesaws: 16, 20, 22, 25, 32, 40 & 51mm	QFX 4 x QF4	BD26	7	H125 BM9	9311963627328
<b>Electrician Set</b> Holesaws: 16, 20, 22, 25, 32, 40, 51, 60 & 92mm	QFX 4 x QF4	BD26	9	H125 BM10	9311963628608
<b>Lock Installation Kit</b> Holesaws: 22, 25 & 54mm	BA1 & adaptor 1 x door lock guide		3	H125 S11	9311963625454

Section  
Index

## Holesaws TCT Multi-Purpose Sets

**suttontools**

Application	
DIY	Carpentry
Trade	General Contracting
Electrical	Woodworking
Plumbing	

Discount Group: C0408

Description	Arbor	Pilot	Pieces	Item #	Barcode
<b>TCT Multi-Purpose Holesaw Sets</b>					
<b>H127</b>					
<b>Downlight Set</b> Holesaws: 41, 54, 64, 70, 89 & 92mm	H122 4311	H122 6106 H122 6206	6	H127 MP4	9311963627335
<b>Carpenter Set</b> Holesaws: 19, 22, 25, 32, 38, 54, 92 & 102mm	H122 4311	H122 6106 H122 6206	8	H127 MP6	9311963627342
<b>Plumber Set</b> Holesaws: 19, 20, 22, 35, 44, 51, 64, 92 & 111mm	H122 4311	H122 6106 H122 6206	9	H127 MP7	9311963627359
<b>Electrician Set</b> Holesaws: 20, 25, 32, 40, 60 & 92mm	H122 4311	H122 6106 H122 6206	6	H127 MP9	9311963627366

# Holesaws Bi-Metal – Cobalt ULTRA

**suttontools**

**ULTRA**

## 36mm Cutting Depth

Used for machine or hand drilling and are suited to cut steels, stainless steel, cast iron, non-ferrous materials, plastic and wood. Use Sutton Tools lubricating fluid to increase the life of your tool when cutting metal.



**Fast Ejection Slots**

**Heavy Duty Back Plate**  
Ensures a smooth cut and precise holes for sockets, threads, cable and pipe lead-throughs

**International Thread Standard**  
Accepts all arbors



**Bi-Metal Cobalt HSS**  
Premium quality teeth for toughness and longer life

**Varied Pitched Teeth**  
Reduces vibration for cleaner finish and greater accuracy

**Electron Beam Welded Teeth**  
For stronger longer lasting teeth

### Application

- DIY
- Trade
- Industrial Application
- Automotive
- Electrical
- Plumbing
- Carpentry
- General Contracting
- Woodworking
- Metalworking
- Machine Shop
- MRO

Discount Group: C0402

mm	Diameter inch	Cutting Depth mm	UNF Thread	Arbor	Pilot	Item #	Box Barcode
							<b>H105</b>
14	9/16	36	1/2	BA1	BD24, BD26	H105 0140	9311963003184
16	5/8	36	1/2	BA1	BD24, BD26	H105 0160	9311963000640
17	11/16	36	1/2	BA1	BD24, BD26	H105 0170	9311963004501
19	3/4	36	1/2	BA1	BD24, BD26	H105 0190	9311963000619
20	-	36	1/2	BA1	BD24, BD26	H105 0200	9311963000909
21	13/16	36	1/2	BA1	BD24, BD26	H105 0210	9311963001821
22	7/8	36	1/2	BA1	BD24, BD26	H105 0220	9311963000763
24	15/16	36	1/2	BA1	BD24, BD26	H105 0240	9311963003818
25	1	36	1/2	BA1	BD24, BD26	H105 0250	9311963000114
27	1-1/16	36	1/2	BA1	BD24, BD26	H105 0270	9311963002118
29	1-1/8	36	1/2	BA1	BD24, BD26	H105 0290	9311963001760
30	1-3/16	36	1/2	BA1	BD24, BD26	H105 0300	9311963000992
32	1-1/4	36	5/8	BA2, QFX	BD24, BD26	H105 0320	9311963000329
33	1-5/16	36	5/8	BA2, QFX	BD24, BD26	H105 0330	9311963002378
35	1-3/8	36	5/8	BA2, QFX	BD24, BD26	H105 0350	9311963001104
37	1-7/16	36	5/8	BA2, QFX	BD24, BD26	H105 0370	9311963005492
38	1-1/2	36	5/8	BA2, QFX	BD24, BD26	H105 0380	9311963000541
40	1-9/16	36	5/8	BA2, QFX	BD24, BD26	H105 0400	9311963001289
41	1-5/8	36	5/8	BA2, QFX	BD24, BD26	H105 0410	9311963001944
43	1-11/16	36	5/8	BA2, QFX	BD24, BD26	H105 0430	9311963006802
44	1-3/4	36	5/8	BA2, QFX	BD24, BD26	H105 0440	9311963000688
46	1-13/16	36	5/8	BA2, QFX	BD24, BD26	H105 0460	9311963007243
48	1-7/8	36	5/8	BA2, QFX	BD24, BD26	H105 0480	9311963002125
51	2	36	5/8	BA2, QFX	BD24, BD26	H105 0510	9311963000169
52	2-1/16	36	5/8	BA2, QFX	BD24, BD26	H105 0520	9311963002491
54	2-1/8	36	5/8	BA2, QFX	BD24, BD26	H105 0540	9311963000626
57	2-1/4	36	5/8	BA3, QFX	BD24, BD26	H105 0570	9311963001050
59	2-5/16	36	5/8	BA3, QFX	BD24, BD26	H105 0590	9311963003696
60	2-3/8	36	5/8	BA3, QFX	BD24, BD26	H105 0600	9311963001302
63	2-1/2	36	5/8	BA3, QFX	BD24, BD26	H105 0630	9311963000572
65	2-9/16	36	5/8	BA3, QFX	BD24, BD26	H105 0650	9311963003542
67	2-5/8	36	5/8	BA3, QFX	BD24, BD26	H105 0670	9311963003931
70	2-3/4	36	5/8	BA3, QFX	BD24, BD26	H105 0700	9311963002347
73	2-7/8	36	5/8	BA3, QFX	BD24, BD26	H105 0730	9311963004082
76	3	36	5/8	BA3, QFX	BD24, BD26	H105 0760	9311963000633
79	3-1/8	36	5/8	BA3, QFX	BD24, BD26	H105 0790	9311963002880
83	3-1/4	36	5/8	BA3, QFX	BD24, BD26	H105 0830	9311963003702
86	3-3/8	36	5/8	BA3, QFX	BD24, BD26	H105 0860	9311963003146
89	3-1/2	36	5/8	BA3, QFX	BD24, BD26	H105 0890	9311963001012
92	3-5/8	36	5/8	BA3, QFX	BD24, BD26	H105 0920	9311963007014
95	3-3/4	36	5/8	BA3, QFX	BD24, BD26	H105 0950	9311963004426
98	3-7/8	36	5/8	BA3, QFX	BD24, BD26	H105 0980	9311963009889
102	4	36	5/8	BA3, QFX	BD24, BD26	H105 1020	9311963002033
105	4-1/8	36	5/8	BA3, QFX	BD24, BD26	H105 1050	9311963008783
108	4-1/4	36	5/8	BA3, QFX	BD24, BD26	H105 1080	9311963009506
111	4-3/8	36	5/8	BA3, QFX	BD24, BD26	H105 1110	9311963007519
114	4-1/2	36	5/8	BA3, QFX	BD24, BD26	H105 1140	9311963003559
121	4-3/4	36	5/8	BA3, QFX	BD24, BD26	H105 1210	9311963009513
127	5	36	5/8	BA3, QFX	BD24, BD26	H105 1270	9311963004860
140	5-1/2	36	5/8	BA3, QFX	BD24, BD26	H105 1400	9311963009520
152	6	36	5/8	BA3, QFX	BD24, BD26	H105 1520	9311963008134

Section Index

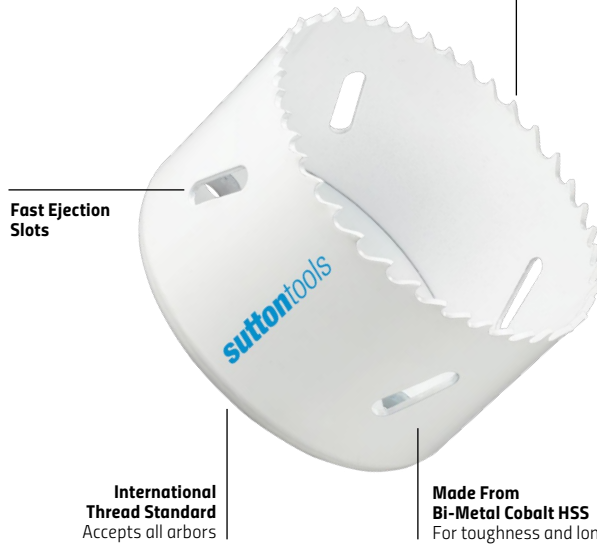


# Holesaws Bi-Metal – Cobalt

## suttontools

### 32mm Cutting Depth

Used for machine or hand drilling and are suited to cut steels, stainless steel, cast iron, non-ferrous materials, plastic and wood. Use Sutton Tools lubricating fluid to increase the life of your tool when cutting metal.



**Varied Pitched Teeth**  
Reduces vibration for cleaner finish and greater accuracy

**Fast Ejection Slots**

**International Thread Standard**  
Accepts all arbors

**Made From Bi-Metal Cobalt HSS**  
For toughness and longer life

- Application**
- DIY
  - Trade
  - Automotive
  - Electrical
  - Plumbing
  - Carpentry
  - General Contracting
  - Woodworking
  - Metalworking
  - Machine Shop
  - MRO

Discount Group: C0402

mm	Diameter inch	Cutting Depth mm	UNF Thread	Arbor	Pilot	Item #	Hang Pack Barcode
							<b>H125</b>
14	9/16	32	1/2	UA1	BD24, BD26	H125 0140	9311963624884
16	5/8	32	1/2	UA1	BD24, BD26	H125 0160	9311963624891
17	11/16	32	1/2	UA1	BD24, BD26	H125 0170	9311963624907
19	3/4	32	1/2	UA1	BD24, BD26	H125 0190	9311963624914
20	-	32	1/2	UA1	BD24, BD26	H125 0200	9311963624921
21	13/16	32	1/2	UA1	BD24, BD26	H125 0210	9311963624938
22	7/8	32	1/2	UA1	BD24, BD26	H125 0220	9311963624945
24	15/16	32	1/2	UA1	BD24, BD26	H125 0240	9311963624952
25	1	32	1/2	UA1	BD24, BD26	H125 0250	9311963624969
27	1-1/16	32	1/2	UA1	BD24, BD26	H125 0270	9311963624976
29	1-1/8	32	1/2	UA1	BD24, BD26	H125 0290	9311963624983
30	1-3/16	32	1/2	UA1	BD24, BD26	H125 0300	9311963624990
32	1-1/4	32	5/8	UA2, QFX	BD24, BD26	H125 0320	9311963625003
33	1-5/16	32	5/8	UA2, QFX	BD24, BD26	H125 0330	9311963625010
35	1-3/8	32	5/8	UA2, QFX	BD24, BD26	H125 0350	9311963625027
37	1-7/16	32	5/8	UA2, QFX	BD24, BD26	H125 0370	9311963625034
38	1-1/2	32	5/8	UA2, QFX	BD24, BD26	H125 0380	9311963625041
40	1-9/16	32	5/8	UA2, QFX	BD24, BD26	H125 0400	9311963625058
41	1-5/8	32	5/8	UA2, QFX	BD24, BD26	H125 0410	9311963625065
43	1-11/16	32	5/8	UA2, QFX	BD24, BD26	H125 0430	9311963625072
44	1-3/4	32	5/8	UA2, QFX	BD24, BD26	H125 0440	9311963625089
46	1-13/16	32	5/8	UA2, QFX	BD24, BD26	H125 0460	9311963625096
48	1-7/8	32	5/8	UA2, QFX	BD24, BD26	H125 0480	9311963625102
51	2	32	5/8	UA2, QFX	BD24, BD26	H125 0510	9311963625119
52	2-1/16	32	5/8	UA2, QFX	BD24, BD26	H125 0520	9311963625126
54	2-1/8	32	5/8	UA2, QFX	BD24, BD26	H125 0540	9311963625133
56	2-3/16	32	5/8	UA3, QFX	BD24, BD26	H125 0560	9311963625140
57	2-1/4	32	5/8	UA3, QFX	BD24, BD26	H125 0570	9311963625157
59	2-5/16	32	5/8	UA3, QFX	BD24, BD26	H125 0590	9311963625164
60	2-3/8	32	5/8	UA3, QFX	BD24, BD26	H125 0600	9311963625171
63	2-1/2	32	5/8	UA3, QFX	BD24, BD26	H125 0630	9311963625188
65	2-9/16	32	5/8	UA3, QFX	BD24, BD26	H125 0650	9311963625195
67	2-5/8	32	5/8	UA3, QFX	BD24, BD26	H125 0670	9311963625201
70	2-3/4	32	5/8	UA3, QFX	BD24, BD26	H125 0700	9311963625218
73	2-7/8	32	5/8	UA3, QFX	BD24, BD26	H125 0730	9311963625225
76	3	32	5/8	UA3, QFX	BD24, BD26	H125 0760	9311963625232
79	3-1/8	32	5/8	UA3, QFX	BD24, BD26	H125 0790	9311963625249
83	3-1/4	32	5/8	UA3, QFX	BD24, BD26	H125 0830	9311963625256
86	3-3/8	32	5/8	UA3, QFX	BD24, BD26	H125 0860	9311963625263
89	3-1/2	32	5/8	UA3, QFX	BD24, BD26	H125 0890	9311963625270
92	3-5/8	32	5/8	UA3, QFX	BD24, BD26	H125 0920	9311963625287
95	3-3/4	32	5/8	UA3, QFX	BD24, BD26	H125 0950	9311963625294
98	3-7/8	32	5/8	UA3, QFX	BD24, BD26	H125 0980	9311963625300
102	4	32	5/8	UA3, QFX	BD24, BD26	H125 1020	9311963625317
105	4-1/8	32	5/8	UA3, QFX	BD24, BD26	H125 1050	9311963625324
108	4-1/4	32	5/8	UA3, QFX	BD24, BD26	H125 1080	9311963625331
111	4-3/8	32	5/8	UA3, QFX	BD24, BD26	H125 1110	9311963625338
114	4-1/2	32	5/8	UA3, QFX	BD24, BD26	H125 1140	9311963625345
121	4-3/4	32	5/8	UA3, QFX	BD24, BD26	H125 1210	9311963625362
127	5	32	5/8	UA3, QFX	BD24, BD26	H125 1270	9311963625379
140	5-1/2	32	5/8	UA3, QFX	BD24, BD26	H125 1400	9311963625386
152	6	32	5/8	UA3, QFX	BD24, BD26	H125 1520	9311963625393

# Holesaws Carbide Tipped

## suttontools

### 60mm Cutting Depth

Cuts through the toughest materials, suited for wood and nails, mild steel, stainless, cast iron pipes, MDF, plasterboard, laminate, brick and plastic.

**Easy To Use Release Slots**  
For swift and easy core ejection

**Tungsten Carbide Tipped**  
Cuts 10 times faster than conventional Bi-Metal holesaws in timber



**International Thread Standard**  
Accepts all arbors

#### Application

DIY  
Trade  
Electrical  
Plumbing  
Carpentry  
General Contracting  
Woodworking

Discount Group C0304

mm	Diameter		Cutting Depth mm	UNF Thread	Arbor	Pilot	Item #	Barcode
	mm	inch						
							<b>H128</b>	
22		7/8	60	1/2	UA1	BD26	H128 0220	9311963631691
25		1	60	1/2	UA1	BD26	H128 0250	9311963631707
32		1-1/4	60	5/8	UA2, QFX	BD26	H128 0320	9311963628615
35		1-3/8	60	5/8	UA2, QFX	BD26	H128 0350	9311963628622
38		1-1/2	60	5/8	UA2, QFX	BD26	H128 0380	9311963628639
41		1-5/8	60	5/8	UA2, QFX	BD26	H128 0410	9311963628646
44		1-3/4	60	5/8	UA2, QFX	BD26	H128 0440	9311963628653
51		2	60	5/8	UA2, QFX	BD26	H128 0510	9311963628660
54		2-1/8	60	5/8	UA2, QFX	BD26	H128 0540	9311963628677
57		2-1/4	60	5/8	UA3, QFX	BD26	H128 0570	9311963628684
60		2-3/8	60	5/8	UA3, QFX	BD26	H128 0600	9311963628691
65		2-9/16	60	5/8	UA3, QFX	BD26	H128 0650	9311963628707
67		2-5/8	60	5/8	UA3, QFX	BD26	H128 0670	9311963628714
70		2-3/4	60	5/8	UA3, QFX	BD26	H128 0700	9311963628721
76		3	60	5/8	UA3, QFX	BD26	H128 0760	9311963628738
89		3-1/2	60	5/8	UA3, QFX	BD26	H128 0890	9311963628745
92		3-5/8	60	5/8	UA3, QFX	BD26	H128 0920	9311963631714
102		4	60	5/8	UA3, QFX	BD26	H128 1020	9311963628752

Section Index

# Holesaws TCT – Multi-Purpose

## suttontools

### 54mm Cutting Depth

Suited to cut timber, hardwood, softwood, MDF, plasterboard, compressed fibre cement sheet, cement sheet, plastics, ceramic tiles and abrasive materials.



**Deep Cut-Outs**  
For swift and easy core ejection



**International Thread Standard**  
Accepts all arbors

**Tungsten Carbide Tipped**  
Cuts 5 times faster than conventional Bi-Metal holesaws in timber

- Application**
- DIY
  - Trade
  - Electrical
  - Plumbing
  - Carpentry
  - General Contracting
  - Woodworking

### Discount Group C0408

Diameter mm	Diameter inch	Cutting Depth mm	UNF Thread	Arbor	Pilot	Item #	Barcode
							<b>H127</b>
16	5/8	54	1/2	UA1	BD26	H127 0160	9311963626727
19	3/4	54	1/2	UA1	BD26	H127 0190	9311963626734
20	-	54	1/2	UA1	BD26	H127 0200	9311963626741
22	7/8	54	1/2	UA1	BD26	H127 0220	9311963626758
25	1	54	1/2	UA1	BD26	H127 0250	9311963626765
29	1-1/8	54	1/2	UA1	BD26	H127 0290	9311963626772
30	1-3/16	54	1/2	UA1	BD26	H127 0300	9311963626789
32	1-1/4	54	5/8	UA2, QFX	BD26	H127 0320	9311963626796
35	1-3/8	54	5/8	UA2, QFX	BD26	H127 0350	9311963626802
38	1-1/2	54	5/8	UA2, QFX	BD26	H127 0380	9311963626819
40	1-9/16	54	5/8	UA2, QFX	BD26	H127 0400	9311963626826
41	1-5/8	54	5/8	UA2, QFX	BD26	H127 0410	9311963626833
44	1-3/4	54	5/8	UA2, QFX	BD26	H127 0440	9311963626840
51	2	54	5/8	UA2, QFX	BD26	H127 0510	9311963626857
54	2-1/8	54	5/8	UA2, QFX	BD26	H127 0540	9311963626864
57	2-1/4	54	5/8	UA3, QFX	BD26	H127 0570	9311963626871
60	2-3/8	54	5/8	UA3, QFX	BD26	H127 0600	9311963626888
64	2-1/2	54	5/8	UA3, QFX	BD26	H127 0640	9311963626895
70	2-3/4	54	5/8	UA3, QFX	BD26	H127 0700	9311963626901
76	3	54	5/8	UA3, QFX	BD26	H127 0760	9311963626918
86	3-3/8	54	5/8	UA3, QFX	BD26	H127 0860	9311963626925
89	3-1/2	54	5/8	UA3, QFX	BD26	H127 0890	9311963626932
92	3-5/8	54	5/8	UA3, QFX	BD26	H127 0920	9311963626949
102	4	54	5/8	UA3, QFX	BD26	H127 1020	9311963626956
111	4-3/8	54	5/8	UA3, QFX	BD26	H127 1110	9311963626963
121	4-3/4	54	5/8	UA3, QFX	BD26	H127 1210	9311963626970
127	5	54	5/8	UA3, QFX	BD26	H127 1270	9311963626987
152	6	54	5/8	UA3, QFX	BD26	H127 1520	9311963626994
<b>Accessories (Discount Group Z1007)</b>							
Door Lock Installation Jig						359920002	9311963619064



**Easy Core Ejection**



**2-Up Cutting To Enlarge Existing Holes**



**Cut Extreme Angles**



**Door Lock Installation Jig**



359920002

Section Index

# Holesaws TCT – Heavy Duty

## suttontools

### 60mm Cutting Depth

Heavy Duty Tungsten Carbide Tooth (TCT) Holesaws are suitable for cutting nail-embedded timber, fibre cement sheets and plasterboard.

**Tungsten Carbide Tipped**  
Cuts 5 times faster than conventional Bi-Metal holesaws in timber



**5mm Thick Blades  
3mm Thick Wall**

**Deep Cut-Outs**  
For swift and easy core ejection



**Heavy Duty Blades**  
Cuts nail embedded timber, cement sheets and plasterboard

#### Application

DIY  
Trade  
Electrical  
Plumbing  
Carpentry  
General Contracting  
Woodworking

Discount Group: C0408

mm	Diameter		Cutting Depth mm	UNF Thread	Arbor	Pilot Drill	Item #	Barcode
	mm	inch						
	<b>H126*</b>							
35		1-3/8	60	5/8	UA3, QFX	BD26	H126 0350*	9311963625669
54		2-1/8	60	5/8	UA3, QFX	BD26	H126 0540*	9311963625676
57		2-1/4	60	5/8	UA3, QFX	BD26	H126 0570*	9311963625683
76		3	60	5/8	UA3, QFX	BD26	H126 0760*	9311963625690
92		3-5/8	60	5/8	UA3, QFX	BD26	H126 0920*	9311963625706
105		4-1/8	60	5/8	UA3, QFX	BD26	H126 1050*	9311963625713

\*Not available once current stock is depleted.

# Holesaws Impact Bi-Metal

## suttontools

### 8mm Cutting Depth

Sutton Tools Impact Bi-Metal Holesaw are designed for use in impact drivers. Suited to cut sheet metal up to 3mm maximum thickness. Ideal for electrical installation, junction boxes, ducting and general sheet fabrication.



**1/4" Hex Shank**  
Suitable for impact drivers

**Stop Shoulder**  
Prevents over drilling



**Ejector Spring**  
For automatic core ejection

**Thin Wall 8 TPI**  
For fast and burr free cutting



Check out the demo

#### Application

- DIY
- Trade
- Automotive
- Electrical
- Plumbing
- Metalworking
- MRO

Discount Group: C0402

mm	Diameter inch	Cutting Depth mm	Shank	Pieces	Item #	Barcode
<b>H119</b>						
12	15/32	8	1/4	1	H119 0120	9311963607450
13	33/64	8	1/4	1	H119 0130	9311963607467
16	5/8	8	1/4	1	H119 0160	9311963607474
19	3/4	8	1/4	1	H119 0190	9311963607481
20	-	8	1/4	1	H119 0200	9311963607498
22	7/8	8	1/4	1	H119 0220	9311963607504
25	1	8	1/4	1	H119 0250	9311963607511
29	1 - 1/8	8	1/4	1	H119 0290	9311963607528
30	1 - 3/16	8	1/4	1	H119 0300	9311963607535
32	1 - 1/4	8	1/4	1	H119 0320	9311963607542
35	1 - 3/8	8	1/4	1	H119 0350	9311963607559
38	1 - 1/2	8	1/4	1	H119 0380	9311963607566
40	1 - 9/16	8	1/4	1	H119 0400	9311963607573
44	1 - 3/4	8	1/4	1	H119 0440	9311963607580
51	2	8	1/4	1	H119 0510	9311963607597
54	2 - 1/8	8	1/4	1	H119 0540	9311963607603
60	2 - 3/8	8	1/4	1	H119 0600	9311963607610
<b>Sets</b>						
22, 29, 35mm		8	1/4	3	H119 S3	9311963607627
19, 22, 25, 29, 32, 35, 38mm		8	1/4	7	H119 S7	9311963607634
<b>Replacement Pilot Drill &amp; Spring</b>						
54mm Hex			1/4	1	H119 PD1	9311963621616



H119 S3



H119 S7



H119 PD1

# Holesaws HSS

## suttontools

### 2mm Cutting Depth

Produce accurate, round clean holes in steel and alloy sheets.

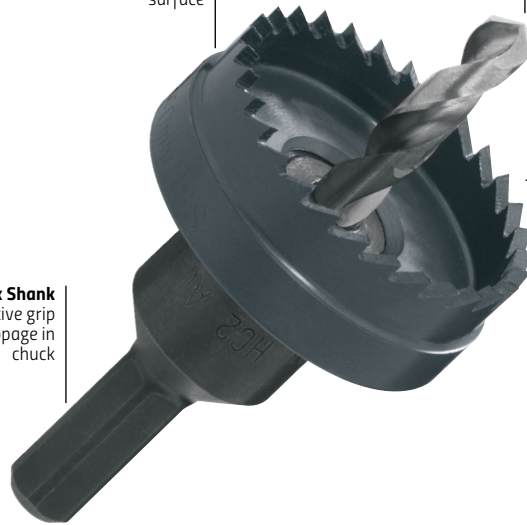


**Safety Stopper**  
Prevents breakthrough, thus protecting the work surface

**Replaceable Pilot Drill**  
Secured tightly with grub screw

**Purpose Designed Teeth**  
For optimum performance in sheet metal

**Hex Shank**  
For positive grip preventing slippage in chuck



#### Application

DIY  
Trade  
Automotive  
Electrical  
Plumbing  
Metalworking  
MRO

Discount Group: C0302

mm	Diameter inch	Cutting Depth mm	Arbor	Item #	Barcode
<b>16</b>	5/8	2	HC1	H101 0160	9311963063485
<b>20</b>	-	2	HC1	H101 0200	9311963063492
<b>23</b>	-	2	HC1	H101 0230	9311963063508
<b>25</b>	1	2	HC1	H101 0250	9311963063515
<b>32</b>	1-1/4	2	HC2	H101 0320	9311963063539
<b>40</b>	1-9/16	2	HC2	H101 0400	9311963063546
<b>50</b>	-	2	HC2	H101 0500	9311963063560
					<b>H100</b>
<b>Arbors</b>	<b>Holesaw Size</b>	<b>Shank</b>	<b>Chuck Size</b>	<b>Thread</b>	
HC1	16-25mm	11/32	10mm	1/2 UNF	H100 HC1 9311963004471
HC2	32-50mm	11/32	10mm	5/8 UNF	H100 HC2 9311963004570
<b>Pilot Drill</b>					
<b>6.35mm (1/4")</b>	Suits both Arbors. 54mm overall length			H100 0063	9311963028590

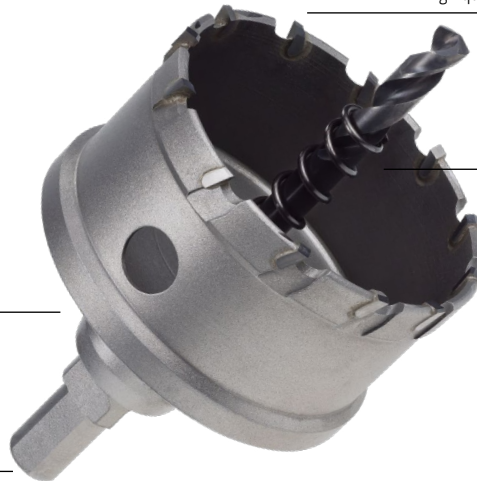
### 25mm / 5mm Cutting Depth

Heavy Duty Tungsten Carbide Tooth (TCT) Holesaws are suitable for cutting steel, stainless steel, ferrous metals, aluminium, plastics and fibreglass. These holesaws will last up to 10x longer than standard Bi-Metal Holesaws. Can be used in both hand and stationary drilling machines.



Check out the demo

**Precision Ground Tungsten Carbide Teeth**  
Produces clean, high quality cuts



**Ejector Spring**  
For automatic core ejection

**Safety Stopper**  
Prevents breakthrough, thus protecting the work surface

**3-Flat Shank**  
For positive grip, preventing slippage in chuck

**Application**

- DIY
- Trade
- Automotive
- Electrical
- Plumbing
- Metalworking
- MRO

Discount Group: C0304

mm	Diameter mm	inch	Cutting Depth mm	Pilot Drill	Pieces	Item #	Barcode
							<b>H117</b>
16	5/8	25	PDT2	1	H117 0160	9311963603902	
19	3/4	25	PDT2	1	H117 0190	9311963603919	
20	-	25	PDT2	1	H117 0200	9311963603926	
22	7/8	25	PDT2	1	H117 0220	9311963603933	
25	1	25	PDT2	1	H117 0250	9311963603940	
32	1-1/4	25	PDT2	1	H117 0320	9311963603971	
38	1-1/2	25	PDT2	1	H117 0380	9311963603995	
40	1-9/16	25	PDT2	1	H117 0400	9311963604008	
50	1-15/16	25	PDT2	1	H117 0500	9311963604022	
<b>Set:</b> 16, 20, 25, 32, 40mm		25	PDT2	5	H117 0005	9311963613352	
<b>Pilot Drill (PDT2)</b> 6.0 x 76mm				1	H117 PDT2	9311963613345	
							<b>H118*</b>
16	5/8	5	PDT1	1	H118 0160*	9311963603728	
19	3/4	5	PDT1	1	H118 0190*	9311963603735	
22	7/8	5	PDT1	1	H118 0220*	9311963603759	
32	1-1/4	5	PDT1	1	H118 0320*	9311963603797	
38	1-1/2	5	PDT1	1	H118 0380*	9311963603810	
40	1-9/16	5	PDT1	1	H118 0400*	9311963603827	
50	1-15/16	5	PDT1	1	H118 0500*	9311963603841	
<b>Set:</b> 16, 20, 25, 32, 40mm		5	PDT1	5	H118 0005*	9311963607061	



H118 0005\*

Ømm	Recommended Cutting Speed RPM						
	Steel	Alloy Steel	Stainless Steel	Aluminium	Copper	Plastic	Fibreglass
≤20	700-1000	700-900	700-800	1500-1800	800-1000	1500-1800	1500-1800
21-30	700-800	600-700	400-600	1500-1800	800-1000	1500-1800	1500-1800
31-40	500-600	450-500	350-450	1500-1800	800-1000	1500-1800	1500-1800
41-50	400-500	300-400	250-400	800-1000	600-800	1000-1500	1000-1500

**Note:** Observe the recommended speed. Keep the Tungsten Carbide Teeth sharp.

\*Not available once current stock is depleted.

# Holesaws TCT – Pro (Short)

**suttontools**

## 2-4mm Cutting Depth

Heavy Duty Tungsten Carbide Tooth (TCT) Holesaws are suitable for cutting steel, stainless steel, ferrous metals, aluminium, wood, chipboard, plastics and fibreglass. These holesaws will last up to 10x longer than standard Bi-Metal Holesaws.

Can be used in both hand and stationary drilling machines.



**Tungsten Carbide Teeth**  
Precision ground for cutting difficult and abrasive materials. Producing smooth, high cutting capacity, performance and tool life

### Application

- DIY
- Trade
- Automotive
- Electrical
- Plumbing
- Metalworking
- MRO

Discount Group: C0304

mm	Diameter		Cutting Depth mm	Pieces	Item #	Barcode
	mm	inch				
<b>H108</b>						
16		5/8	4	1	H108 0160	9311963035475
19		3/4	4	1	H108 0190	9311963039961
20		-	4	1	H108 0200	9311963039978
21		13/16	4	1	H108 0210	9311963049816
22		7/8	4	1	H108 0220	9311963021522
25		1	4	1	H108 0250	9311963039985
28		-	4	1	H108 0280	9311963016221
30		1-3/16	4	1	H108 0300	9311963039992
32		1-1/4	4	1	H108 0320	9311963035482
35		1-3/8	4	1	H108 0350	9311963035499
38		1-1/2	4	1	H108 0380	9311963040004
40		1-9/16	4	1	H108 0400	9311963015330
44		1-3/4	4	1	H108 0440	9311963029238
50		-	4	1	H108 0500	9311963026817
55		-	4	1	H108 0550	9311963049830
60		2-3/8	4	1	H108 0600	9311963029245
65		2-9/16	4	1	H108 0650	9311963031965
70		2-3/4	4	1	H108 0700	9311963049847
75		-	4	1	H108 0750	9311963021539
<b>Set</b>						
16, 20, 25, 32, 40mm				5	H108 0005	9311963543987
<b>Pilot Drill</b>						
HSS 6.0 x 50mm Suits TCT Holesaws				1	H108 0060	9311963171265



H108 0005



# Holesaws TCT – Pro (Long)

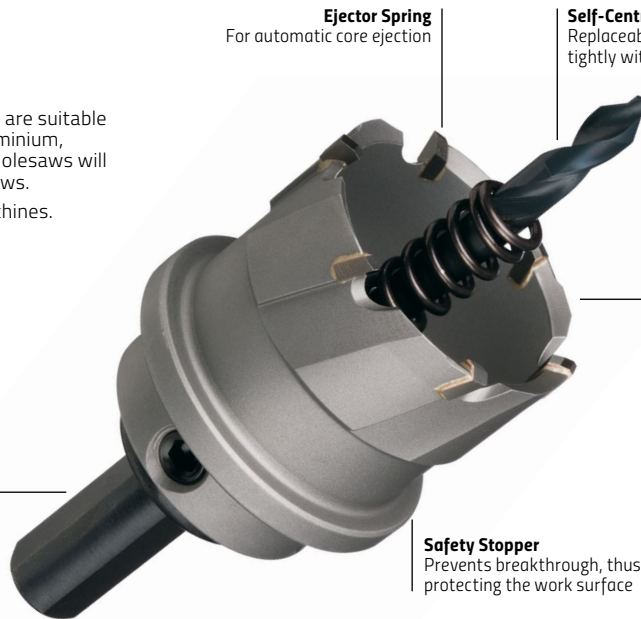
**suttontools**

## 6-20mm Cutting Depth

Heavy Duty Tungsten Carbide Tooth (TCT) Holesaws are suitable for cutting steel, stainless steel, ferrous metals, aluminium, wood, chipboard, plastics and fibreglass. These holesaws will last up to 10x longer than standard Bi-Metal Holesaws. Can be used in both hand and stationary drilling machines.



**Arbor**  
Anti-shear arbor system



**Ejector Spring**  
For automatic core ejection

**Self-Centring Pilot Drill**  
Replaceable pilot drill secured tightly with grub screw

**Tungsten Carbide Teeth**  
Precision ground for cutting difficult and abrasive materials. Producing smooth, high cutting capacity, performance and tool life

**Safety Stopper**  
Prevents breakthrough, thus protecting the work surface

### Application

- DIY
- Trade
- Automotive
- Electrical
- Plumbing
- Metalworking
- MRO

Discount Group: C0304

					Item #	Barcode
					<b>H113</b>	
<b>19</b>	3/4	20	0060	H113 0190	9311963544212	
<b>20</b>	-	20	0060	H113 0200	9311963544229	
<b>21</b>	13/16	20	0060	H113 0210	9311963544236	
<b>22</b>	7/8	20	0060	H113 0220	9311963544243	
<b>25</b>	1	20	0060	H113 0250	9311963544250	
<b>28</b>	-	20	0060	H113 0280	9311963544267	
<b>30</b>	1-3/16	20	0060	H113 0300	9311963544274	
<b>32</b>	1-1/4	20	0060	H113 0320	9311963544281	
<b>35</b>	1-3/8	20	0060	H113 0350	9311963544298	
<b>38</b>	1-1/2	20	0060	H113 0380	9311963544304	
<b>40</b>	1-9/16	20	0060	H113 0400	9311963544311	
<b>44</b>	1-3/4	20	0060	H113 0440	9311963544328	
<b>50</b>	1-15/16	20	0060	H113 0500	9311963544335	
<b>55</b>	-	20	0060	H113 0550	9311963544342	
<b>60</b>	2-3/8	20	0060	H113 0600	9311963544359	
<b>65</b>	2-9/16	20	0080	H113 0650	9311963544366	
<b>70</b>	2-3/4	20	0080	H113 0700	9311963544373	
<b>75</b>	-	20	0080	H113 0750	9311963544380	
<b>Pilot Drill</b>						
HSS 6.0 x 80mm Suits TCT Pro Holesaws 19-60mm					H113 0060	9311963544397
HSS 8.0 x 100mm Suits TCT Pro Holesaws 65-75mm					H113 0080	9311963556215

Section Index

# Holesaws Annular Cutters

## suttontools



Industrial quality cutting solution for use with magnetic base drilling machines. Suitable for cutting steel, stainless steel and other ferrous metals along with aluminium and other non-ferrous metals.

**Made From HSS**  
For heat and wear resistance



**TiAlN Coated**  
For increased surface hardness and longer tool life

**Universal Shank**  
Fits all magnetic base drilling machines

Discount Group: C0302

Diameter mm	Cutting Depth mm	Item #	Barcode
<b>25mm Cutting Depth</b>		<b>H180</b>	
12	25	H180 0120	9311963633602
13	25	H180 0130	9311963633619
14	25	H180 0140	9311963633626
NEW 15	25	H180 0150	9311963639055
16	25	H180 0160	9311963633633
17	25	H180 0170	9311963633640
18	25	H180 0180	9311963633657
NEW 19	25	H180 0190	9311963639062
NEW 20	25	H180 0200	9311963633664
NEW 21	25	H180 0210	9311963639079
NEW 22	25	H180 0220	9311963633671
23	25	H180 0230	9311963639086
24	25	H180 0240	9311963633688
25	25	H180 0250	9311963633695
26	25	H180 0260	9311963633701
NEW 27	25	H180 0270	9311963639093
NEW 28	25	H180 0280	9311963633718
NEW 29	25	H180 0290	9311963639109
NEW 30	25	H180 0300	9311963633725
31	25	H180 0310	9311963639116
32	25	H180 0320	9311963633732
33	25	H180 0330	9311963634852
34	25	H180 0340	9311963634869
35	25	H180 0350	9311963634876
36	25	H180 0360	9311963634883
37	25	H180 0370	9311963634890
38	25	H180 0380	9311963634906
39	25	H180 0390	9311963634913
NEW 40	25	H180 0400	9311963634920
NEW 41	25	H180 0410	9311963639123
NEW 42	25	H180 0420	9311963634937
43	25	H180 0430	9311963639130
44	25	H180 0440	9311963639147
45	25	H180 0450	9311963634944
NEW 46	25	H180 0460	9311963634951
NEW 47	25	H180 0470	9311963639154
NEW 48	25	H180 0480	9311963634968
NEW 49	25	H180 0490	9311963639161
50	25	H180 0500	9311963634975
51	25	H180 0510	9311963634982
52	25	H180 0520	9311963634999
53	25	H180 0530	9311963635002
54	25	H180 0540	9311963635019
55	25	H180 0550	9311963635026
56	25	H180 0560	9311963635033
57	25	H180 0570	9311963635040
58	25	H180 0580	9311963635057
59	25	H180 0590	9311963635064
60	25	H180 0600	9311963635071
61	25	H180 0610	9311963635088
62	25	H180 0620	9311963635095
63	25	H180 0630	9311963635101
64	25	H180 0640	9311963635118
65	25	H180 0650	9311963635125
<b>Pilot Pin</b>			
<b>6.34</b>		H180 0063	9311963633749

Diameter mm	Cutting Depth mm	Item #	Barcode
<b>50mm Cutting Depth</b>		<b>H181</b>	
12	50	H181 0120	9311963633756
13	50	H181 0130	9311963633763
14	50	H181 0140	9311963633770
NEW 15	50	H181 0150	9311963639178
16	50	H181 0160	9311963633787
17	50	H181 0170	9311963633794
18	50	H181 0180	9311963633800
NEW 19	50	H181 0190	9311963639185
NEW 20	50	H181 0200	9311963633817
NEW 21	50	H181 0210	9311963639192
NEW 22	50	H181 0220	9311963633824
NEW 23	50	H181 0230	9311963639208
24	50	H181 0240	9311963633831
25	50	H181 0250	9311963633848
26	50	H181 0260	9311963633855
NEW 27	50	H181 0270	9311963639215
NEW 28	50	H181 0280	9311963633862
NEW 29	50	H181 0290	9311963639222
NEW 30	50	H181 0300	9311963633879
NEW 31	50	H181 0310	9311963639239
32	50	H181 0320	9311963633886
33	50	H181 0330	9311963633893
34	50	H181 0340	9311963633909
35	50	H181 0350	9311963633916
36	50	H181 0360	9311963633923
37	50	H181 0370	9311963633930
38	50	H181 0380	9311963633947
39	50	H181 0390	9311963633954
40	50	H181 0400	9311963633961
41	50	H181 0410	9311963635132
42	50	H181 0420	9311963635149
43	50	H181 0430	9311963635156
44	50	H181 0440	9311963635163
45	50	H181 0450	9311963635170
46	50	H181 0460	9311963635187
47	50	H181 0470	9311963635194
48	50	H181 0480	9311963635200
49	50	H181 0490	9311963635217
50	50	H181 0500	9311963635224
51	50	H181 0510	9311963635231
52	50	H181 0520	9311963635248
53	50	H181 0530	9311963635255
54	50	H181 0540	9311963635262
55	50	H181 0550	9311963635279
56	50	H181 0560	9311963635286
57	50	H181 0570	9311963635293
58	50	H181 0580	9311963635309
59	50	H181 0590	9311963635316
60	50	H181 0600	9311963635323
61	50	H181 0610	9311963635330
62	50	H181 0620	9311963635347
63	50	H181 0630	9311963635354
64	50	H181 0640	9311963635361
65	50	H181 0650	9311963635378
<b>Pilot Pin</b>			
<b>6.34</b>		H181 0063	9311963633978

# Holesaws Annular Cutters

**suttontools**



Industrial quality cutting solution for use with magnetic base drilling machines. Suitable for cutting steel, stainless steel and other ferrous metals along with aluminium and other non-ferrous metals.

**Made From HSS**  
For heat and wear resistance

**TiAlN Coated**  
For increased surface hardness and longer tool life

**Universal Shank**  
Fits all magnetic base drilling machines



Discount Group: C0302

NEW	Diameter mm	Cutting Depth mm	Item #	Barcode
	<b>75mm Cutting Depth</b>		<b>H182</b>	
	18	75	H182 0180	9311963639246
	19	75	H182 0190	9311963639253
	20	75	H182 0200	9311963639260
	21	75	H182 0210	9311963639277
	22	75	H182 0220	9311963639284
	23	75	H182 0230	9311963639291
	24	75	H182 0240	9311963639307
	25	75	H182 0250	9311963639314
	26	75	H182 0260	9311963639321
	27	75	H182 0270	9311963639338
	28	75	H182 0280	9311963639345
	29	75	H182 0290	9311963639352
	30	75	H182 0300	9311963639369
	31	75	H182 0310	9311963639376
	32	75	H182 0320	9311963639383
	<b>Pilot Pin</b>			
	6.34		H182 0063	9311963639390

Section Index

**Made from M2 High Speed Steel (HSS)**

- Offers the best combination of strength, heat and wear resistance.

**Titanium Aluminium Nitride (TiAlN) Coated:**

- Increases surface hardness further improving performance.
- Reduces heat and friction during the cutting process.

**19.05mm (3/4") Universal Multi-Fit Shank:**

- Features two flats and two pin holes enabling fitment to both standard and quick-change magnetic base drilling machines.



Clean Holes



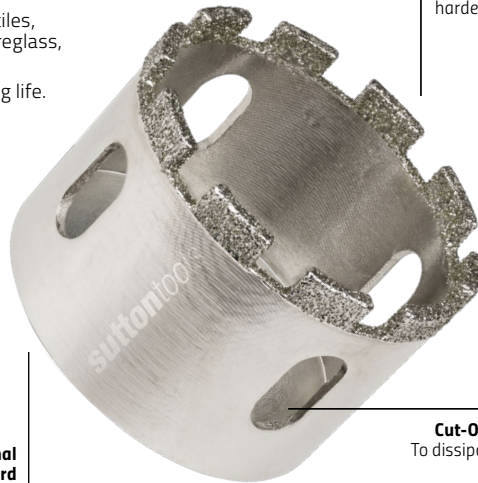
## suttontools

### 25mm Cutting Depth

Designed for cutting ceramic and porcelain tiles, marble and soft stone, fibre cement and fibreglass, hard plastics and plexiglass.

A constant flood of water will prolong cutting life. Overheating will destroy diamond bond.

**Diamond Coating**  
For long life in the hardest tiles



**International Thread Standard**  
Accepts all arbors

**Cut-Out Slots**  
To dissipate heat



#### Application

- DIY
- Trade
- Plumbing
- Tiling
- Masonry
- Pools & Spa's
- Boat Building

Discount Group: C0404

mm	Diameter inch	Cutting Depth mm	Thread	Arbor	Pilot	Item #	Barcode
<b>H115</b>							
19	3/4	25	1/2 UNF	DA01	PD01	H115 0190	9311963556635
22	7/8	25	1/2 UNF	DA01	PD01	H115 0220	9311963556642
25	1	25	1/2 UNF	DA01	PD01	H115 0250	9311963556659
29	1-1/8	25	1/2 UNF	DA01	PD01	H115 0290	9311963556666
32	1-1/4	25	5/8 UNF	DA02	PD02	H115 0320	9311963556673
35	1-3/8	25	5/8 UNF	DA02	PD02	H115 0350	9311963556680
38	1-1/2	25	5/8 UNF	DA02	PD02	H115 0380	9311963556697
44	1-3/4	25	5/8 UNF	DA02	PD02	H115 0440	9311963556703
51	2	25	5/8 UNF	DA02	PD02	H115 0510	9311963556710
54	2-1/8	25	5/8 UNF	DA02	PD02	H115 0540	9311963556727
64	2-1/2	25	5/8 UNF	DA02	PD02	H115 0640	9311963556734
76	3	25	5/8 UNF	DA02	PD02	H115 0760	9311963556741
92	3-5/8	25	5/8 UNF	DA02	PD02	H115 0920	9311963556758
102	4	25	5/8 UNF	DA02	PD02	H115 1020	9311963556765
105	4-1/8	25	5/8 UNF	DA02	PD02	H115 1050	9311963556772
<b>Sets</b>	<b>Contents</b>			<b>Pieces</b>			
Holesaws:	19, 25, 32, 38 & 51mm			5	H115 0007	9311963556840	
Arbors:	DA01 & DA02						
Holesaws:	19, 22, 25, 29, 35, 38, 44 & 51mm			8	H115 0011	9311963556833	
Arbors:	DA01 & DA02						
Holesaw Guide:	DG70						
<b>Drill Guides</b>	<b>Holesaw Size</b>						
<b>DG35</b>	19-35mm				H115 DG35	9311963556826	
<b>DG70</b>	19-70mm				H115 DG70	9311963556819	
<b>Arbors</b>	<b>Holesaw Size</b>	<b>Chuck Size</b>	<b>Thread</b>	<b>Shank</b>			
<b>DA01</b>	19-30mm	10mm	1/2 UNF	11/32	H115 DA01	9311963556789	
<b>DA02</b>	32-152mm	13mm	5/8 UNF	7/16	H115 DA02	9311963556796	
<b>TCT Pilot Drill - Glass, Tile &amp; Laminate</b>							
<b>PD01</b>	8 x 63mm			DA01	H115 PD01	9311963556802	
<b>PD02</b>	8 x 69mm			DA02	H115 PD02	9311963585390	
<b>TCT Pilot Drill - Compressed Fibre Cement (Discount Group: C0408)</b>							
<b>TCT</b>	6.35mm (1/4) x 105mm				<b>H104</b> H104 CT63	9311963420851	



H115 0007



Drill Guide



H115 DA01

H115 DA02

# Holesaws Diamond Core Bit M14

**suttontools**

## 35mm Cutting Depth

Designed for cutting ceramic and porcelain tiles, marble and granite, bricks, fibre cement and fibreglass. Featuring a M14 thread, they are designed for use with angle grinders and deliver fast cutting performance. The diamond segmented tooth design and cut-out slots help to reduce the temperature while cutting, and therefore extends the life of the blade which allows it to make more holes before replacement.

Recommended maximum cutting speed: 11,000RPM.



**M14 Thread**  
Fits angle grinders with M14 thread



**Diamond Segmented**  
For long life in the hardest tiles

**Cut-Out Slots**  
To dissipate heat

### Application

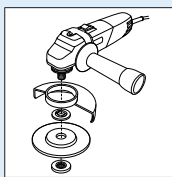
- DIY
- Trade
- Plumbing
- Tiling
- Masonry
- Pools & Spa's
- Boat Building

Discount Group: C0404

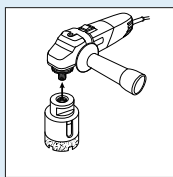
mm	Diameter inch	Cutting Depth mm	Thread	Item #	Barcode
					<b>H116</b>
5	13/64	35	M14	H116 0050	9311963598512
6	15/64	35	M14	H116 0060	9311963598529
8	5/16	35	M14	H116 0080	9311963598536
10	25/64	35	M14	H116 0100	9311963598543
12	15/32	35	M14	H116 0120	9311963598550
19	3/4	35	M14	H116 0190	9311963598574
25	1	35	M14	H116 0250	9311963598598
32	1-1/4	35	M14	H116 0320	9311963598611
38	1-1/2	35	M14	H116 0380	9311963598635
51	2	35	M14	H116 0510	9311963598659

## Instructions For Use

### Fitting to the angle grinder:

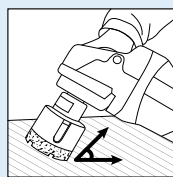


**1** Disconnect tool from power source. Consult the manufacturer's operating manual to remove wheel guard

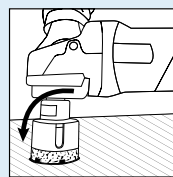


**2** Screw the diamond core bit onto the spindle until it bottoms against the shoulder. Ensure core bit is secure before operating

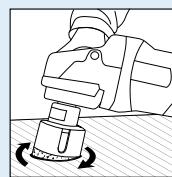
### Cutting Instructions:



**A** Using light pressure, start cutting at 45° angle then gradually straighten the power tool



**B** Increase pressure when in upright position



**C** Swing the power tool clockwise while cutting allows for dust evacuation

### Helpful Hints

- Do not use with hammer setting as this will damage the bit and tile
- Apply consistent pressure, allowing the tool to do the work
- Cutting speed with water <3000RPM
- Dressing the bit will increase performance

## Holesaws DIY Sets



166044666



166044665



166044659



166044660



166044667



166044672



166044661

Section  
Index

## Holesaws Bi-Metal HSS & TCT Sets



166044662



166044663



166044664

## Holesaws DIY Sets



Suited to cut wood, plastic and composite materials up to 25mm thick.



**Precision Sharpened Teeth**  
To produce clean cuts

**Thread Pattern**  
18TPI – fits only  
P&N® mandrels

### Application

DIY  
Electrical  
Plumbing  
Carpentry  
Woodworking

Discount Group: C0402

Description	Pieces	Item #	Barcode
<b>Holesaw &amp; Mandrel Set</b> 32, 38, 44 & 54mm Holesaws & Mandrel	5	166044666	9311744446667
<b>Holesaw Set</b> 19, 22, 29, 32, 36, 44, 51 & 64mm Holesaws, plus 2 Mandrels & Allen Key	8	166044665	9311744446650
<b>Holesaw Set - CNH05</b> 32, 38, 51 & 54mm Holesaws, plus 6mm Arbor & Pilot Drill	5	166044659	9311744446599
<b>Holesaw Set - CNH06</b> 32, 38, 44, 51, 57 & 63mm Holesaws, plus 6mm Arbor & Pilot Drill	6	166044660	9311744446605
<b>Downlight Holesaw Set</b> 90mm Holesaw & Mandrel	2	166044667	9311744446674
<b>Lock Installation Set</b> 54mm Holesaw, 3 & 22mm Spade Bits, plus 6mm Arbor & Pilot Drill	4	166044672	9311744446728
<b>Lock Installation Kit - CNLK10</b> 54mm Holesaw, 25mm Spade Bit, plus 6mm Arbor & Pilot Drill	3	166044661	9311744446612

Section  
Index

## Holesaws Bi-Metal HSS & TCT Sets



Discount Group: C0402

Description	Pieces	Item #	Barcode
<b>Bi-Metal High Speed Steel</b>			
<b>Electrician Set</b> Holesaws: 16, 20, 22, 25, 32, 40 & 51mm	7	166044662	9311744446629
<b>Plumber Set</b> Holesaws: 19, 22, 35, 44, 57 & 63mm	6	166044663	9311744446636
<b>Tungsten Carbide Teeth</b>			
<b>Starter Set</b> Holesaws: 22, 29, 35, 44, 51 & 64mm	6	166044664	9311744446643

# Holesaws Carbide Grit



Perfect for creating downlight holes and recessed light installations. Allows for smooth cutting in ceiling tiles and plaster surfaces. Recommended cutting speed: 300RPM.



Fits Arbors With 5/8" UNF Thread (18 TPI)



Carbide Tipped

Lightweight Design  
For easy handling

#### Application

DIY  
Trade  
Electrical

Discount Group: C0408

Diameter mm	Item #	Barcode
70	166044673	9311744446834
90	166044674	9311744446841

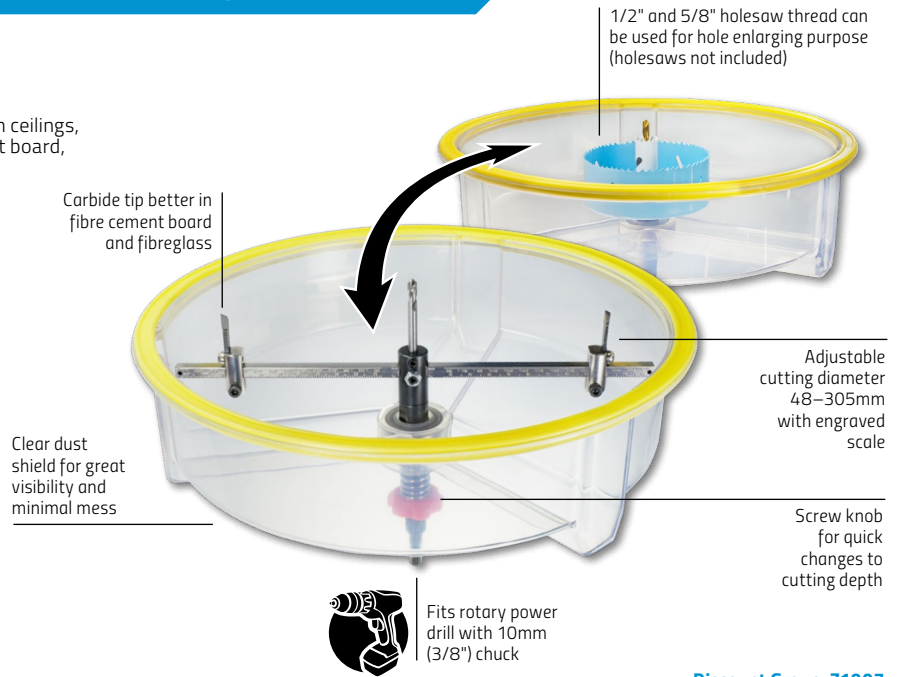




# Holesaws Multi-Function Adjustable Ceiling Hole Cutter

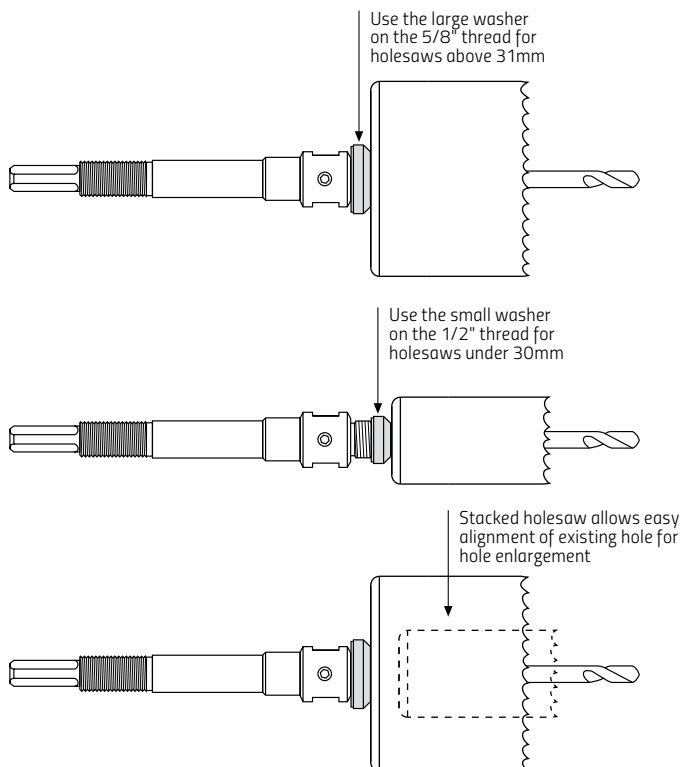
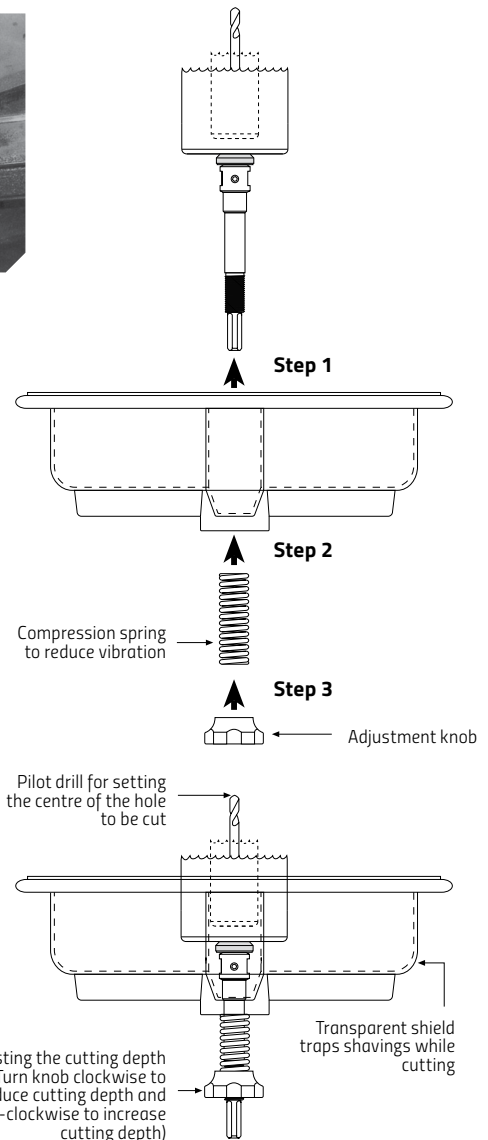
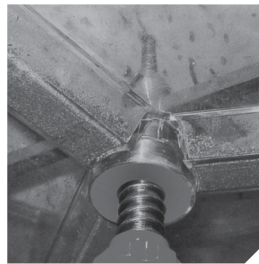
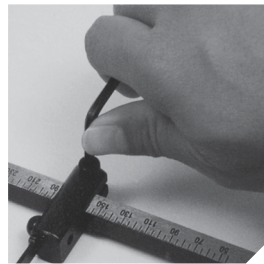
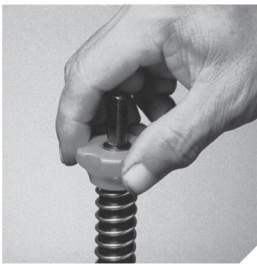
**suttontools**

The quick and cleaner way to cut or enlarge holes in ceilings, walls or floor made with plasterboard, fibre cement board, fibreglass or stucco.



Discount Group: Z1007

Description	Pieces	Item #	Barcode
<b>Multi-Function Adjustable Ceiling Hole Cutter</b>	1	M802 0305	9311963621302
<b>HSS Replacement Blades</b>	2	M802 0301	9311963621586
<b>TCT Replacement Blades</b>	2	M802 0302	9311963621593



# Holesaws Arbor Selection Chart

**suttontools**

Holesaws with International Thread Standard, accepts all arbors.



Ultra Cobalt Bi-Metal - H105  
Page 142



Heavy Duty Bi-Metal - H125  
Page 143



Carbide Tipped - H128  
Page 144




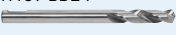




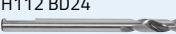




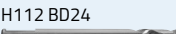
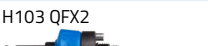


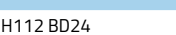

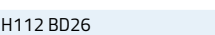
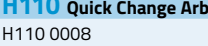
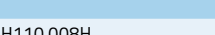
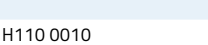
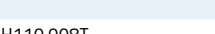






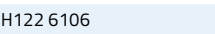


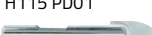

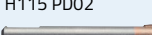

TCT Multi-Purpose - H127  
Page 145



TCT Heavy Duty - H126  
Page 146



Diamond Grit - H115  
Page 154

Arbors	Shank	Chuck	Thread	Pilot Drill	Material	Diameter	Length
<b>H107 BA Arbors (Page 161)</b>							
H107 BA1 	1 1/32" Hex	10mm	1/2" UNF	H107 BD24 	HSS	6.35mm (1/4")	82mm (3-1/4")
H107 BA2 	1 1/32" Hex	10mm	5/8" UNF	H107 BD25 	HSS	6.35mm (1/4")	104mm (4-1/8")
H107 BA3 	7/16" Hex	13mm	5/8" UNF				
<b>H112 UA Universal Arbors (Page 161)</b>							
H112 UA1 	1 1/32" Hex	10mm	1/2" UNF	H112 BD24 	HSS	6.35mm (1/4")	82mm (3-1/4")
H112 UA2 	1 1/32" Hex	10mm	5/8" UNF	H112 BD26 	HSS	6.35mm (1/4")	104mm (4-1/8")
H112 UA3 	7/16" Hex	13mm	5/8" UNF				
<b>H103 QFX Quick Fit Arbors (Page 161)</b>							
H103 QFX 	7/16" Hex	13mm	5/8" UNF	H112 BD24 	HSS	6.35mm (1/4")	82mm (3-1/4")
H103 QFX2 	7/16" Hex	13mm	1/2" & 5/8" UNF	H112 BD26 	HSS	6.35mm (1/4")	104mm (4-1/8")
<b>H112 SS Impact Arbors (Page 161)</b>							
H112 SS1 	1/4" Hex	-	1/2" UNF	H112 BD24 	HSS	6.35mm (1/4")	82mm (3-1/4")
H112 SS2 	1/4" Hex	-	5/8" UNF	H112 BD26 	HSS	6.35mm (1/4")	104mm (4-1/8")
<b>H110 Quick Change Arbors (Page 161)</b>							
H110 0008 	8mm Hex	10mm	1/2" UNF	H110 008H 	HSS	11/32" Hex	180mm (7-1/8")
H110 0010 	10mm Hex	13mm	5/8" UNF	H110 008T 	TCT	11/32" Hex	180mm (7-1/8")
H110 008A 	-	-	1/2" UNF	H110 010H 	HSS	7/16" Hex	187mm (7-3/8")
H110 010A 	-	-	5/8" UNF	H110 010T 	TCT	7/16" Hex	187mm (7-3/8")
<b>H122 Quick Release Arbors (Page 162)</b>							
H122 4311 	7/16" Hex	13mm	1/2" or 5/8" UNF	H122 6006 	HSS	6.35mm (1/4")	105mm
				H122 6106 	HSS	6.35mm (1/4")	125mm
				H122 6206 	TCT	7mm	125mm
<b>H115 Diamond Arbors (Page 154)</b>							
H115 DA01 	1 1/32" Hex	10mm	1/2" UNF	H115 PD01 	TCT	8mm	63mm
H115 DA02 	7/16" Hex	13mm	5/8" UNF	H115 PD02 	TCT	8mm	69mm
				H104 CT63 	TCT	6.35mm (1/4")	105mm

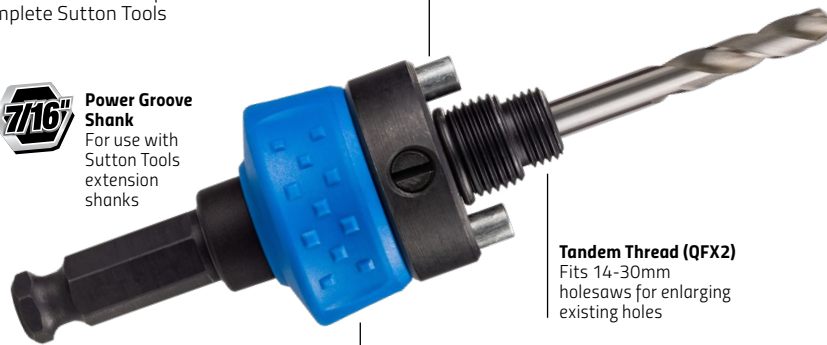
## suttontools

Quickfit Arbors – the strongest arbor in the market for heavy duty cutting. Designed to assist in the quick location and fitment for the complete Sutton Tools range of Holesaw products.



H103 QFX2

**7/16"** **Power Groove Shank**  
For use with Sutton Tools extension shanks



**Spring Clutch Drive Pins**  
For a stronger torque and driving action

**Tandem Thread (QFX2)**  
Fits 14-30mm holesaws for enlarging existing holes

**Rubber Grip**  
Offers improved handling

### Application

DIY  
Trade  
Industrial Application  
Automotive  
Electrical  
Plumbing  
Carpentry  
Plastering  
General Contracting  
Woodworking  
Metalworking  
MRO

Discount Group: C0402

Code	Holesaw Size	Shank	Chuck Size	Thread	Pilot	Item #	Double Blister Barcode	Item #	Box Barcode
<b>Quick Fit Arbors</b>						<b>H103</b>			
QFX	32-152mm	7/16	13mm	5/8 UNF	BD24	H103 QFX	9311963622286		
QFX2	14-152mm	7/16	13mm	1/2 UNF 5/8 UNF	BD26	H103 QFX2	9311963625553		
<b>BA Arbors</b>								<b>H107</b>	
BA0	14-30mm	1/4 Round	10mm	1/2 UNF	BD25			H107 BA0	9311963000657
BA1	14-30mm	11/32	10mm	1/2 UNF	BD24			H107 BA1	9311963000442
BA2	32-54mm	11/32	10mm	5/8 UNF	BD24			H107 BA2	9311963000459
BA3	32-152mm	7/16	13mm	5/8 UNF	BD24			H107 BA3	9311963000015
TA3	32-152mm	11/32	10mm	5/8 UNF	BD24	H112 TA3	9311963123943		
AS1 Arbor Set	14-54mm	BA1, Adaptor BAA		1/2 + 5/8	BD24	H112 AS1	9311963000107		
<b>Universal Arbors</b>									
UA1	14-30mm	11/32	10mm	1/2 UNF	BD24	H112 UA1	9311963556260		
UA2	32-54mm	11/32	10mm	5/8 UNF	BD24	H112 UA2	9311963556277		
UA3	32-152mm	7/16	13mm	5/8 UNF	BD24	H112 UA3	9311963556284		
<b>Impact Arbors</b>									
SS1	14-30mm	1/4	-	1/2 UNF	BD24	H112 SS1	9311963612751		
SS2	32-60mm	1/4	-	5/8 UNF	BD24	H112 SS2	9311963612768		
<b>Pilot Drills</b>								<b>10 Pack</b>	
BD24	6.35mm (1/4) x 82mm					H112 BD24	9311963000527	H107 BD24	9311963062822
BD25	6.35mm (1/4) x 105mm							H107 BD25	9311963000749
BD26	6.35mm (1/4) x 105mm					H112 BD26	9311963377698		
<b>Adaptors</b> Allows arbors PBA0, PBA1 to be used with holesaws 32-54mm (light duty)									
BAA	32-54mm	-	-	5/8 UNF		H112 BAA	9311963002583		
QF4	14-30mm	-	-	1/2 UNF	BD26	H112 QF4	9311963438924		
Grub Screw	M6 by 6mm					Supplied as spare parts		H107 G566	9311963074153

Discount Group: C0408

Code	Holesaw Size	Shank	Chuck Size	Thread	Pilot	Item #	Double Blister Barcode	Item #	Box Barcode
<b>Quick Change Arbors</b>						<b>H110</b>			
QC8	14-30mm	8mm	10mm	1/2 UNF	QC8-H QC8-T	H110 0008	9311963510088		
QC10	32-152mm	10mm	13mm	5/8 UNF	QC10-H QC10-T	H110 0010	9311963510033		
<b>Quick Change Adaptors</b>									
QC8A	14-30mm	8mm	10mm	1/2 UNF	QC8-H QC8-T	H110 008A	9311963510095		
QC10A	32-152mm	10mm	13mm	5/8 UNF	QC10-H QC10-T	H110 010A	9311963510040		
<b>Quick Change Pilot Drills</b>									
QC8-H (HSS)		8mm	10mm			H110 008H	9311963510101		
QC8-T (TCT)		8mm	10mm			H110 008T	9311963510118		
QC10-H (HSS)		10mm	13mm			H110 010H	9311963510064		
QC10-T (TCT)		10mm	13mm			H110 010T	9311963510071		

# Holesaws Quick Release Arbor

## suttontools

Sutton Tools Quick Release Arbor system takes the hassles out of changing holesaws. Our unique One-Click Multi-Fit arbor adaptor system fits all types of holesaws from 14–210mm. Now swapping out holesaws takes just seconds saving you time, money and frustration.



H122 0111



**Push Button**  
For quick release and change of holesaws



**One-Click Adaptors**  
Available for 14–210mm Holesaws

### Application

DIY  
Trade  
Automotive  
Electrical  
Plumbing  
Metalworking  
MRO

Discount Group: C0402

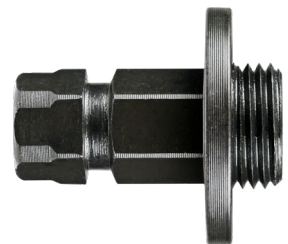
Description	Diameter mm	Length mm	Shank	Pieces	Item #	Barcode
<b>Quick Release Arbor</b>						<b>H122</b>
Quick Release Arbor			7/16	1	H122 4311	9311963612959
<b>Quick Release Pilot Drills</b>						
HSS Pilot Drill Short	6.35	105		1	H122 6006	9311963612997
HSS Pilot Drill Long	6.35	125		1	H122 6106	9311963612980
TCT Pilot Drill	7.0	125		1	H122 6206	9311963612973
<b>One-Click Adaptors</b>						
1/2" UNF (Ø14 – 30mm holesaws)				3	H122 8013	9311963613000
5/8" UNF (Ø32 – 150mm holesaws)				3	H122 8016	9311963613017
5/8" UNF (Ø40 – 210mm holesaws)				3	H122 8116	9311963613024
1/2" UNF, 5/8" UNF, 1/2" UNF & 5/8" UNF stackable				3	H122 8299	9311963613031
<b>Quick Release Arbor Starter Kit</b>						
1 × Quick Release Arbor with HSS Pilot Drill						
2 × One-Click Adaptors 1/2" UNF (Ø14 – 30mm holesaws)				6	H122 0111	9311963612812
3 × One-Click Adaptors 5/8" UNF (Ø32 – 150mm holesaws)						



Quick Release Arbor - with HSS Pilot Drill  
H122 4311

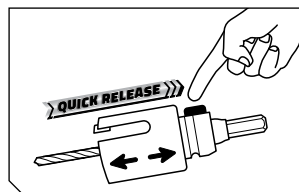


Quick Release Adaptor - Fits 14–30mm holesaws  
H122 8013

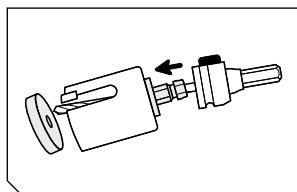


Quick Release Adaptor - Fits 32–150mm holesaws  
H122 8016

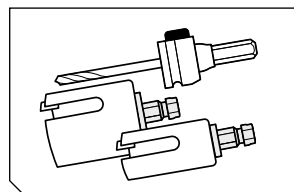
### Features



1 Swiftly replace your holesaw with one click



2 Quick plug ejection with one click



3 One arbor system to fit the complete range of holesaw (14–210mm)



Quick Release Adaptor - Fits 40–210mm holesaws  
H122 8116